



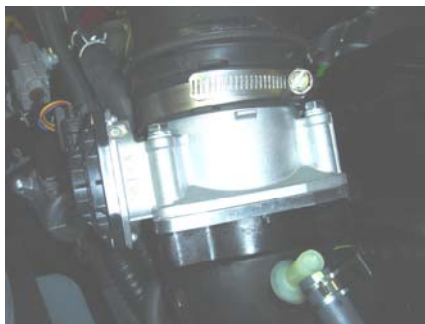
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Helix Power Tower PLUS Installation Instructions

(2007-2010 Toyota Tundra/Sequoia 5.7L V8 Part #97575)

Important! Read all instructions before you begin installation.

1. Remove engine sight cover.
2. Locate and remove the air inlet tube from air filter assembly and throttle body.
3. Remove four bolts from the throttle body. Lay throttle body to the side. Remove the OE screen gasket.
4. Install new o-ring into the manifold groove. Slip the Helix Power Tower PLUS throttle body spacer into the intake manifold. Place new gasket between throttle body and throttle body spacer. Secure with the longer bolts and washers supplied. Torque the assembly to 8 ft/lbs.
5. Reinstall air inlet tube to throttle body and air filter assembly. Reinstall engine sight cover.



Parts List

- 1 Helix Power Tower PLUS
- 1 Gasket
- 1 Custom o-ring
- 4 6mm x 55mm bolts
- 4 6mm flat washers