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## ***Helix Power Tower PLUS*** **Installation Instructions**

(1994-2002 Ram 2500/3500 8.0L V-10 Part #80005)

**Important! Read all instructions before you begin installation.**

1. Remove the air cleaner assembly from throttle body.
2. Disconnect the throttle linkage from the throttle body. Remove the throttle body bracket from the intake manifold.
3. Install the cable bracket extender brackets (bevel side down) on the intake using the stock manifold bolts. The slotted bracket used on rear bracket location (because the bolt cannot be removed). Reinstall the throttle cable bracket to the extender brackets using the three provided bolts and washers.
4. Remove air cleaner base from throttle body. Remove the four bolts from the throttle body to the plenum, along with the old gasket.
5. Reinstall the throttle body with the Helix Power Tower PLUS (engraved side towards throttle body) and the new gaskets and secure it with the new longer studs provided with the kit. Secure the throttle body with the four "thin" nuts. Attach the air cleaner base with the remaining four washers and nuts.
6. Reinstall the throttle cables to the throttle body assembly and reinstall the air cleaner assembly.



### **Parts List**

- 1 Helix Power Tower PLUS
- 2 Gaskets
- 4 5/16"x5" studs
- 4 5/16" nuts
- 4 5/16" "thin" nuts
- 11 5/16" flat washers
- 2 Throttle linkage plates
- 1 Throttle linkage plate (slotted)
- 3 5/16"x3/4" bolts