



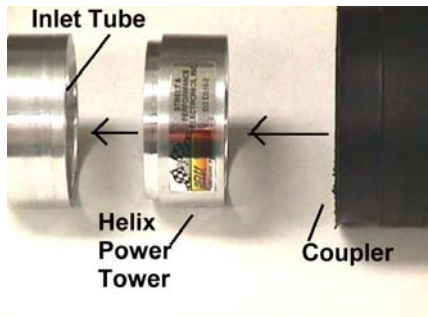
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## ***Helix Power Tower PLUS*** **Installation Instructions**

(2004 GM C/K 2500/3500 6.6L (LLY) DuraMax Diesel Part #66015)

**Important! Read all instructions before you begin installation.**

1. Loosen the clamps on the rubber coupler on the intake manifold inlet tube and housing. The inlet tube assembly is located on passenger-side of engine compartment. Separate the inlet tube from the inlet housing. Remove the rubber coupler and clamps.
2. Firmly seat the Helix Power Tower PLUS (notched-side) into the inlet tube. Install rubber coupler over Helix Power Tower and onto the inlet tube. Slide the original clamps over rubber coupler. Fit the last end of intercooler tube into rubber coupler. Tighten both clamps to prevent separation.



### **Parts List**

- 1 Helix Power Tower PLUS
- 1 Rubber Coupler

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