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Helix Power Tower PLUS **Installation Instructions**

(2003-2006 GM C/K Silverado 4.8/5.3/6.0L V-8
2007 GM C/K Silverado "Classic" 4.8/5.3/6.0L
2003-2006 AM-General H2 HUMMER 6.0L
2003-2004 GM SSR 5.3L V-8 Part #60005)

Important! Read all instructions before you begin installation.

1. Remove the plastic engine cover (VORTEC is on it) by removing the bolt.
2. Loosen the clamp that holds the air inlet tube to the throttle body.
3. Loosen clamp at the Mass Air-Flow (MAF) sensor. Remove the air inlet tube.
4. Remove the throttle body from intake manifold by unbolting the three hold-down nuts.
5. Remove the three mounting studs that are screwed into the intake manifold.
6. Install the Helix Power Tower Plus (engraving facing the throttle body) between the intake manifold and throttle body assembly. Now slip the supplied gasket in between the Power Tower and throttle body assembly. Secure the Helix Power Tower Plus and throttle body with the supplied longer bolts. Tighten the bolts to 10 Nm (89 lb/in).
7. Install air inlet tube onto the throttle body and MAF. Align the air inlet tube to ensure proper clearance between fan and inlet tube. Tighten clamp to ensure of no air leaks.



Parts List

1 Helix Power Tower PLUS
1 Gasket
3 6mm x 50mm bolts
3 6mm washers

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