



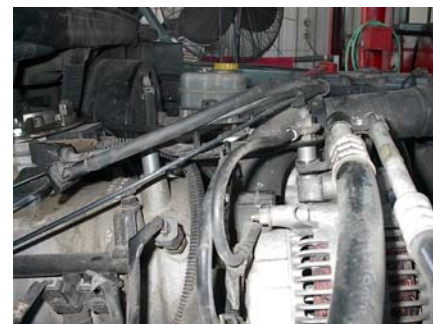
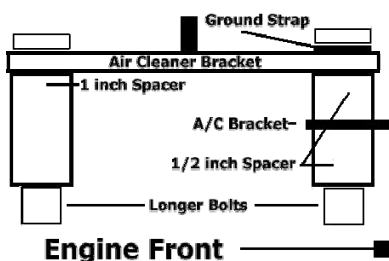
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Helix Power Tower PLUS **Installation Instructions**

(1994-2003 Dodge RAM 1500/3500 3.9/5.2/5.9L Part #59015)

Important! Read all instructions before you begin installation.

1. Remove air cleaner assembly from throttle body.
2. (2002 and 2003 models skip to step 4) Release air conditioning hose bracket from front air cleaner bracket position. Remove the stud ground strap. Install 1/2" spacer, air conditioning hose bracket, 1/2" spacer, air cleaner bracket and ground strap with lock washer and longer bolt provided.
3. Install 1" spacer in the rear position of air cleaner bracket with lock washer and longer bolt provided.
4. Remove four throttle body-retaining bolts from the throttle body.
5. Lift the throttle body unit, discarding the old gasket. Clean both mounting surfaces. Be careful and prevent any debris from falling into the intake manifold!
6. Install the Helix Power Tower PLUS (engraved side towards throttle body) with upper and lower gaskets. Bolt throttle body onto the Helix Power Tower PLUS with the washers and longer bolts provided.
7. Reinstall air cleaner assembly. It may be necessary to push the wire loom out of the way to complete installation of air cleaner.



Parts List

- 1 Helix Power Tower PLUS
- 2 Gaskets
- 4 5/16" x 3.25 bolts
- 4 5/16" lock washers
- 1 1" spacer
- 2 1/2" spacers
- 2 3/8" x 1.50 bolts
- 2 3/8" lock washers

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