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Helix Power Tower PLUS **Installation Instructions**

(2005-2010 Ford Crown Victoria 4.6L V-8
2005-2010 Mercury Marquis 4.6L V-8 Part #46007)

Important! Read all instructions before you begin installation.

1. Disconnect the PCV vent hose from air inlet tube.
2. Loosen and remove air inlet tube from throttle body and filter assembly.
3. Remove the four bolts that secure the throttle body to the plenum and the old gasket.
(Note: some applications used a composite spacer, remove this also)
4. Install a gasket, the throttle body with the Helix Power Tower PLUS (engraved side towards throttle body), the last gasket and secure it with the new longer bolts provided with the kit. Tighten the bolts to 10 Nm (89 lb/in).
5. Reinstall the air inlet tube to throttle body and filter assembly reconnect the PCV vent hose to air inlet tube.



Parts List

- 1 Helix Power Tower PLUS
- 2 Gaskets
- 4 6mm x 70mm bolts
- 4 6mm lock washers
- 4 6mm flat washers