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## *Helix Power Tower PLUS* Installation Instructions

(2001-2005 GM Envoy/TrailBlazer 4.2L I-6 Part #42105)

### **Important! Read all instructions before you begin installation.**

1. Loosen and remove air inlet and resonator assembly from throttle body.
2. Loosen and remove four retaining studs/nuts.
3. Install the Helix Power Tower PLUS between the intake manifold and throttle body assembly (engraving facing the throttle body). Now slip the supplied gasket in between the Power Tower PLUS and throttle body assembly. Fasten the throttle body with the supplied longer bolts and washers. Tighten the bolts to 89 lb/in.
4. Install the extension brackets using the 6mm countersink screws for the air resonator support.
5. Reinstall air inlet and resonator assembly.

#### **Parts List**

- 1 Helix Power Tower PLUS
- 1 Gasket
- 4 6mm x 60mm bolts
- 4 6mm flat washers
- 2 6mm x  $\frac{3}{4}$  extension brackets
- 2 6mm countersink screws (long)