



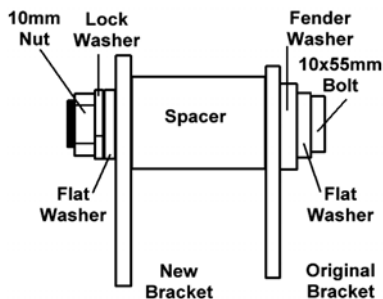
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Helix Power Tower PLUS **Installation Instructions**

(2001-02 Ford F-150 Pick-Up 4.2L V-6 Part #42015)

Important! Read all instructions before you begin installation.

1. Remove the plastic throttle body cover assembly.
2. Remove the cables from the throttle body. Release the cables from intake manifold.
3. Install the new throttle body bracket onto the intake manifold. Install spacers in between the original cable and the new extender bracket. Secure them together with the bolts, washers and nuts. Install cables into the new throttle bracket. Follow diagram below for sequence of installation for the bracket.
4. Remove the four bolts that hold the throttle body on the intake manifold. Lift the throttle body from the intake manifold. Do not let the throttle body dangle by the wire harness.
5. Reinstall the throttle body with the Helix Power Tower PLUS (engraved side towards throttle body) and the new gasket and secure it with the new longer bolts provided with the kit. Tighten the bolts to 10 Nm (89 lb/in).
6. Reinstall the throttle cables to the throttle body assembly. The plastic throttle body cover will not be replaced without major modifications. Best to leave the cover off.



Parts List

- 1 Helix Power Tower PLUS
- 1 Gasket
- 4 6mm x 50mm bolts
- 8 6mm flat washers
- 1 Throttle extender bracket
- 2 6mm x 55mm bolts
- 2 6mm lock washers
- 2 6mm nuts
- 2 Bracket spacers
- 2 1/4" fender washers