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Helix Power Tower PLUS **Installation Instructions**

(2001-2003 Ford Mustang 3.8L V-6 Part #38015)

Important! Read all instructions before you begin installation.

1. Unclamp and remove air inlet hose from throttle body. Disconnect throttle linkage and cruise control cable (if equipped) from throttle body. Remove two throttle cable bolts retaining the cable bracket to the intake manifold. Move the cables to the side.
2. Loosen and remove throttle body nuts and bolts from throttle body. Remove throttle body from intake manifold. Remove the two intake studs from the manifold. Remove and clean throttle body gasket from throttle body and intake manifold.
3. Install a gasket, Helix Power Tower PLUS (engraved side towards the throttle body) and last gasket onto intake manifold. Attach throttle body to intake with the four longer bolts and washers provided. Tighten the bolts to 10 Nm (89 lb/in).
4. Install cable extender bracket to intake with the countersunk screws. Next attach the throttle cable bracket to extender bracket using original bolts.
5. Reinstall throttle linkage and cruise control cable (if equipped) to throttle body. Install and clamp air inlet hose to throttle body.



Parts List

- 1 Helix Power Tower PLUS
- 2 Gaskets
- 4 6mm x 50mm bolts
- 4 6mm washers
- 2 6mm countersunk screws
- 1 cable extender bracket