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## ***Helix Power Tower PLUS*** **Installation Instructions** (2000 Ford Ranger 3.0L V-6 Part #30006)

**Important! Read all instructions before you begin installation.**

1. Remove retaining bolts and cover from throttle body. Unclamp and remove air inlet tube from throttle body. Remove throttle-cable and cruise control cable from throttle body.
2. Remove the attaching bolts securing the throttle body to intake manifold.
3. Install the Helix Power Tower PLUS (engraved side towards throttle body), and new gasket in between the throttle body and intake manifold. Position Helix Power Tower PLUS so the part number 30005 faces the throttle body. Install using supplied longer bolts and washers. Torque to 8 lb/ft.
4. Unbolt cruise control cable from throttle bracket. Bolt extender in original cable and then bolt cable to extender with hardware provided. Reattach cables to throttle body.
5. Install air inlet tube and reattach by tightening clamp on tube around throttle body inlet.
6. Make sure there is no throttle cable binding or sticking before starting engine. Throttle cable cover can not be reinstalled without cover modifications.



### **Parts List**

- 1 Helix Power Tower PLUS
- 1 Gasket
- 4 8mmx50mm bolts
- 4 8mm washers
- 1 Cable extender
- 1 6mmx12mm bolt
- 1 6mm lock washer
- 2 6mm flat washers