



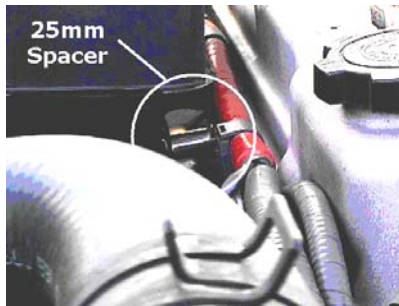
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Helix Power Tower PLUS **Installation Instructions**

(1995-2003 Tacoma 2-Wheel Drive 2.4L "2RZFE"
1995-2003 Tacoma 4-Wheel Drive 2.7L "3RZFE" Part #24055)

Important! Read all instructions before you begin installation.

1. Unbolt air cleaner assembly from passenger-side of engine. Unclamp air cleaner from throttle body. Remove air cleaner assembly.
2. Remove two bolts and two nuts that secure throttle body to intake manifold. Slide throttle body from studs on intake. Remove the two studs from intake manifold.
3. Install new gasket, Helix Power Tower PLUS (engraving towards throttle body), another gasket and throttle body onto intake manifold using supplied longer bolts. Torque to 15 ft/lb.
4. Install air cleaner assembly on the throttle body. Tighten clamp to throttle body. Install two 25mm spacers in between the air cleaner assembly and engine-mounting bracket. Use supplied longer bolts to secure assembly to mounting bracket. Torque to 12 ft/lb.



Parts List

- 1 Helix Power Tower PLUS
- 2 Gaskets
- 4 8mmx60mm bolts
- 4 8mm flat washers
- 2 25mm spacers
- 2 6mmx35mm bolts
- 2 6mm washers