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## ***Helix Power Tower PLUS*** **Installation Instructions** (1999-2001 S-10/15 2.2L Part #22005)

**Important! Read all instructions before you begin installation.**

1. Loosen the air intake bellows from the air diffuser; loosen the clamp securing the air diffuser to throttle body assembly. Then remove the air diffuser from the throttle body. Undo the vacuum lines from the throttle body.
2. Remove the four bolts attaching the throttle body to intake.
3. Install the Helix Power Tower PLUS (engraved side towards the throttle body) and in between the Helix Power Tower PLUS and the throttle body insert the supplied gasket. Install the throttle body onto the intake, with the Helix Power Tower PLUS, with the longer supplied bolts. Tighten the bolts to 10 Nm (89 lb/in).
4. Reattach the air diffuser to the throttle body. You may have to file the air diffuser rib to clear the A/C compressor. Slight removal of the plastic is only needed. **DO NOT FILE A HOLE IN THE AIR DIFFUSER.** Use provided relocating bracket and bolt to secure assembly. Make sure the clamps are secure and tight.



### **PARTS LIST**

- 1 Helix Power Tower PLUS
- 1 Gasket
- 2 6mm x 60mm bolts
- 2 6mm x 80mm bolts
- 1 6mm x 25mm bolt
- 5 6mm washers
- 1 Air cleaner bracket