



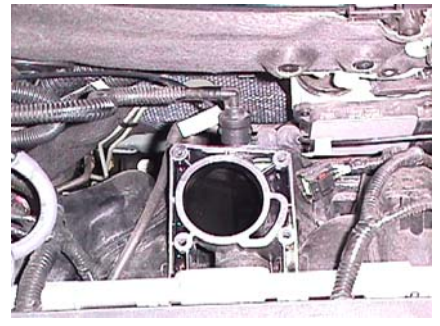
304 Smokey Lane North Little Rock, Arkansas 72117 Phone: (501) 945-0354 FAX: (501) 945-0370

## ***Helix Power Tower PLUS*** **Installation Instructions**

(2000-2004 Ford Focus 2.0L DOHC Part #20015)

**Important! Read all instructions before you begin installation.**

1. Loosen clamps on air inlet tube. Remove air inlet tube.
2. Remove throttle body screws. Lift the throttle body temporarily to one side.
3. Place included gasket, Helix Power Tower PLUS (engraved side towards the throttle body) and throttle body on intake manifold. Using the provided longer screws and washers, bolt the assembly onto the intake manifold. Tighten the bolts to 10 Nm (89 lb/in). (note: early models used a sharp course thread screw instead of a machine bolt which we have included in this kit)
4. Reinstall air intake tube and tighten clamps.



### **Parts List**

- 1 Helix Power tower
- 1 Gasket
- 4 6mmx55mm screws
- 4 6mm washers
- 4 6mm x 55mm screws
- 4 6mm rubber-back washers