



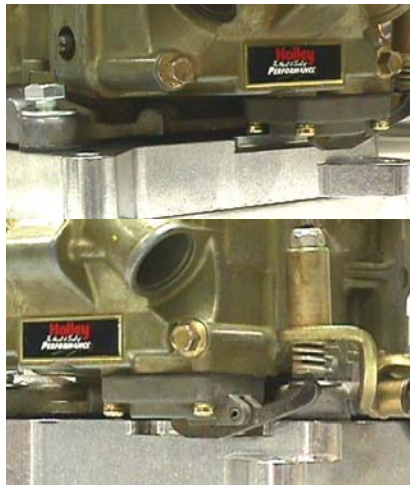
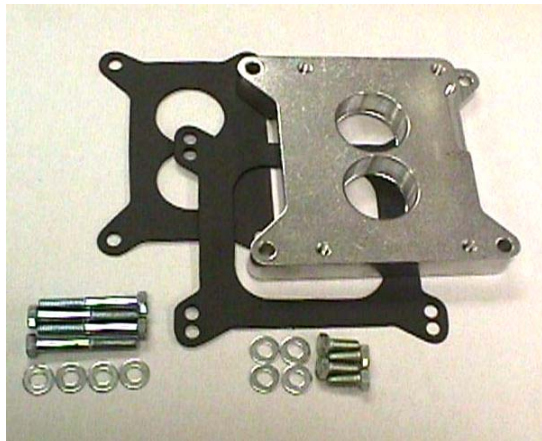
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## Helix Power Tower Installation Instructions

(Holley 500cfm 2-BBL Carburetor Part # 00500b)

**Important! Read all instructions before you begin installation.**

1. Remove air cleaner assembly.
2. Disconnect the fuel line; choke assembly (from manifold, if equipped), and vacuum lines from carburetor. Please observe safety when releasing fuel from lines as it could harm your vehicle and/or yourself.
3. Remove the four carburetor bolts that secure the carburetor to the intake manifold. Remove the gasket in between the carburetor and manifold.
4. Install the large (4BBL) gasket, the Helix Power Tower spacer onto the intake manifold. Bolt the Helix Power Tower to manifold using supplied hardware. The shorter bolt goes into the short leg of Helix Power Tower. Next, install gasket (2BBL) in between the carburetor and Helix Power Tower. Line up the mounting holes and install attaching bolts to secure carburetor to Helix Power Tower. Torque these bolts to 15 ft/lb.
5. Longer vacuum lines, fuel lines and choke attachment will be necessary as the Helix Power Tower spaces the carburetor one-inch from stock location.
6. Once the spacer is completely installed, start engine and observe for fuel and/or vacuum leaks.



### Parts List

- 1 Helix Power Tower
- 1 4BBL gasket
- 1 2BBL gasket
- 3 5/16" x 1.5" studs
- 8 5/16" flat washers
- 5 5/16" x 1" bolts nuts

Note: you may notice an occasional high-pitched whistle while driving. This is normal.