



304 Smokey Lane North Little Rock, Arkansas 72117 Phone: (501) 945-0354 FAX: (501) 945-0370

## **Coil Covers**

### **Installation Instructions**

(1999-2007 C/K "Classic" Truck 4.8/5.3/6.0L GEN III VORTEC  
2007 C/K Truck 4.8/5.3/6.0L GEN IV VORTEC Part # 665023)

**Important! Read all instructions before you begin installation.**

Street & Performance Electronics appreciates your purchase of the new **Coil Covers** dress-up coil covers.

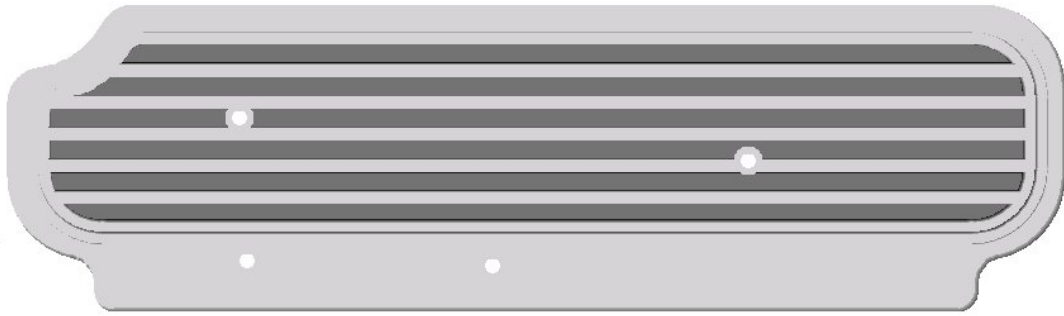
Please check to make sure all the parts are included with your kit.

Assembly is quite easy and straightforward. You will attach the cover anchor brackets to already available attaching points with the provided nuts and washers. And with the DZUS fasteners already installed in the covers a quick 1/4-turn with a Phillips #1 driver makes the assembly that easy.

#### **Parts List**

- 1 Coil Cover (Left)
- 1 Coil Cover (Right)
- 5 Coil Cover Locating Brackets (Short)
- 1 Coil Cover Locating Bracket (Long)
- 6 DZUS lock clips
- 5 6mm washers
- 5 6mm nuts

P/N 665023-04/07



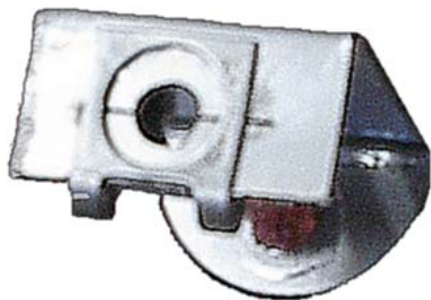
**DRIVER-SIDE COIL COVER**



**PASSENGER-SIDE COIL COVER**

## Driver's-Side:

1. Remove engine sight cover
2. Release the wire harness trunk from coil locator bracket. Remove harness bracket from coil locator bracket.
3. Assemble the DZUS clips onto the locating brackets. Situate clip that its flush against the flat portion of the locating bracket.
4. Attach **Coil Cover** locating brackets to coil bracket locations listed in illustration below using supplied nuts and washers. Take care as not to damage any wires.
5. Attach **Coil Cover** to locating brackets using the 1/4-turn DZUS fasteners.



**Place Cover  
Brackets Here**

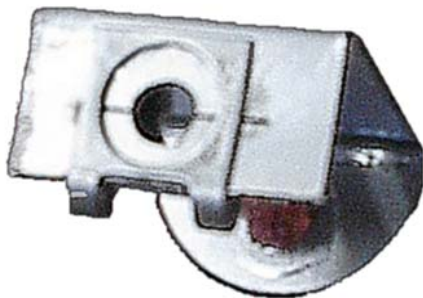


**FRONT** ←



## Passenger-Side:

1. Release the heater hoses from bracket on coil bracket. Remove heater hose bracket from coil bracket. Reroute heater hoses above oil filler cap.
2. Release and remove oil filler cap and extension tube. (Note: removal of the oil filler extension tube can be difficult. Use channel-lock or Vise-grip pliers while turning the oil filler extension tube in a counter-clockwise rotation should make this an easier task.)
3. Assemble the DZUS clips onto the locating brackets. Situate clip that its flush against the flat portion of the locating bracket.
4. Attach **Coil Cover** locating brackets to coil bracket locations listed in illustration below using supplied nuts and washers. Remove front coil bracket bolt (closest to oil filler cap). Bolt long locating bracket to coil bracket using the bolt removed from earlier step. Reinstall oil filler cap only.
5. Attach **Coil Cover** to locating brackets using the 1/4-turn DZUS fasteners. Reinstall engine sight cover Take care as not to damage any wires. (Note: you may have to tuck the cover edges behind Coil Covers on the "New Body Style sight cover)



**Place Cover  
Brackets Here**



→ FRONT

